**Acceptance Criteria for Face- and Root-Bends**

For acceptance, the convex surface of the face- and root-bend specimens shall meet both of the following requirements:

1. No single indication shall exceed 1/8 in. (3.2 mm), measured in any direction on the surface.

2. The sum of the greatest dimensions of all indications on the surface, which exceed 1/32 in. (0.8 mm), but are less than or equal to

1/8 in. (3.2 mm), shall not exceed 3/8 in. (9.6 mm).

Cracks occurring at the corner of the specimens shall not be considered unless there is definite evidence that they result from slag inclusions or other internal discontinuities.